

Lead-Free Transparent Enamels Fired Directly on Copper

Good Colors

2110 Wax Yellow
2115 Mars Brown
2170 Van Dyke Brown
2325 Gem Green
2420 Sea Green
2510 Cascade Blue
2520 Aqua Blue
2530 Water Blue
2615 Periwinkle Blue
2625 Winter Blue
2650 Heron Blue
2660 Nitric Blue
2680 Prussian Blue
2715 Rose Purple
2755 Concord Grape
2760 Mauve Purple
2810 Geranium Pink
2910 Elan Gray
2915 Oil Gray

Not Very Good Colors

2210 Soft Yellow
2215 Egg Yellow
2435 Turquoise
2745 Passion Purple
2780 Manganese Purple
2825 China Pink
2840 Mandarin Orange
2850 Sunset Orange
2880 Woodrow Red

NOTES:

- These notes are from the experiences of Jan Harrell, Vicki Mathieu and Averill Shepps.
- Most of the good colors direct on copper are best if applied as 2 thin coats, each fired hot. They may look splotchy after the first firing, but should be a complete covering of enamel.
- 2880 frequently turns opaque – use limited firings – bet over another enamel
- 2110 is a good, mostly clear base for reds, oranges and pinks
- Remember, 1010 is not good in acid
- 1995 is a good black for backs